

## Automatic filter AF 113 G

Cast design with internal pressure cleaning and integrated cyclone effect  
Connection sizes: G2, screw in flange DN 50 and DN 65

### 1. Short description

MAHLE automatic backflush filters are suitable for all applications where low-viscosity liquids have to be filtered.

These compact, inline filter systems are designed for automatic cleaning. The system is cleaned by rotating the element and back-flushing with internal pressure media.

#### Advantages:

- Extended filter service life due to the use of a cleanable element
- Cleaning is possible without interrupting filtration
- Precise separation quality in accordance with the surface filter principle
- Top-quality, asymmetric filter medium made of multiple-sintered stainless steel fleece on a rugged core element
- Efficient filter cleaning assures maximum process stability
- Solid construction and high-quality materials for a long service life
- Minimal liquid loss during cleaning
- Filter cleaned one segment at a time with a high backflush pulse
- Actual filter rating and nominal separation are indicated
- Integrated preseparation thanks to tangential inflow and preseparator tube
- Material variants open up a wide range of applications
- MAHLE modular Vario system for optimum filter selection
- Gas-tight shaft seals available optional
- Application in Ex zone 1 and 2 optional
- Easy maintenance
- Worldwide distribution



## 2. Operating principle

The MAHLE AF 113 G backflush filter belongs to the Vario series. The compact MAHLE automatic filter system is used for fine and micro-filtration of a variety of low-viscosity liquids.

This inline pressure filter consumes no filter material, which means there is also no need for subsequent disposal. The filter is cleaned without interrupting operation. The concentrated solids are drained off simply by opening the system for a short time.

The medium to be cleaned is guided into the filter housing under pressure and flows inward through the MAHLE segmented element. Particles settle on the surface of the filter medium. The filtered fluid exits the filter housing at the top opposite the inlet connection.

The integrated preseparator relieves the load on the segmented element, particularly from coarse and heavy particles. This is achieved by a tangential flow around the preseparator tube and the deflection edges.

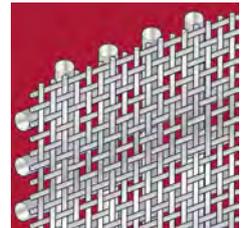
The filter is cleaned when a preset differential pressure limit, a set interval or a defined filtered fluid quantity is reached. The segmented element is turned as the cleaning valve is opened. The segments are then guided one at a time past the flushing channel on the outer circumference, causing them to open and close alternately. The internal pressure is built up at a throttling point downstream of the filter, so that when one segment opens, an outward surge cleans the separated particles from the filter material. As a result of this pulse cleaning principle, the particles are catapulted out, collected in the flushing channel and discharged with a small amount of internal medium. One turn is sufficient to clean all segments. The residue that has settled in the collection cone can be emptied via the drain valve either when the machine is at a standstill or during filtration.

All filters of the MAHLE Vario series are protected by various patents.

### Used MAHLE filter elements in the AF 113 G backflush filter:

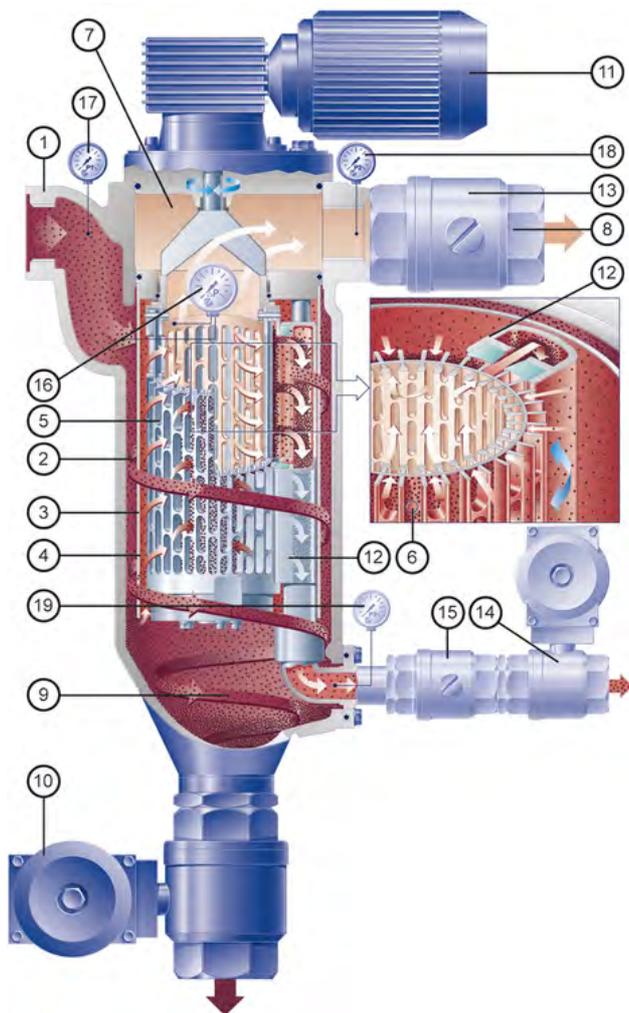
#### MAHLE topmesh elements (standard):

- Good cleanability due to asymmetric design
- High effective filter surface
- Defined particle retention
- Several material combinations possible



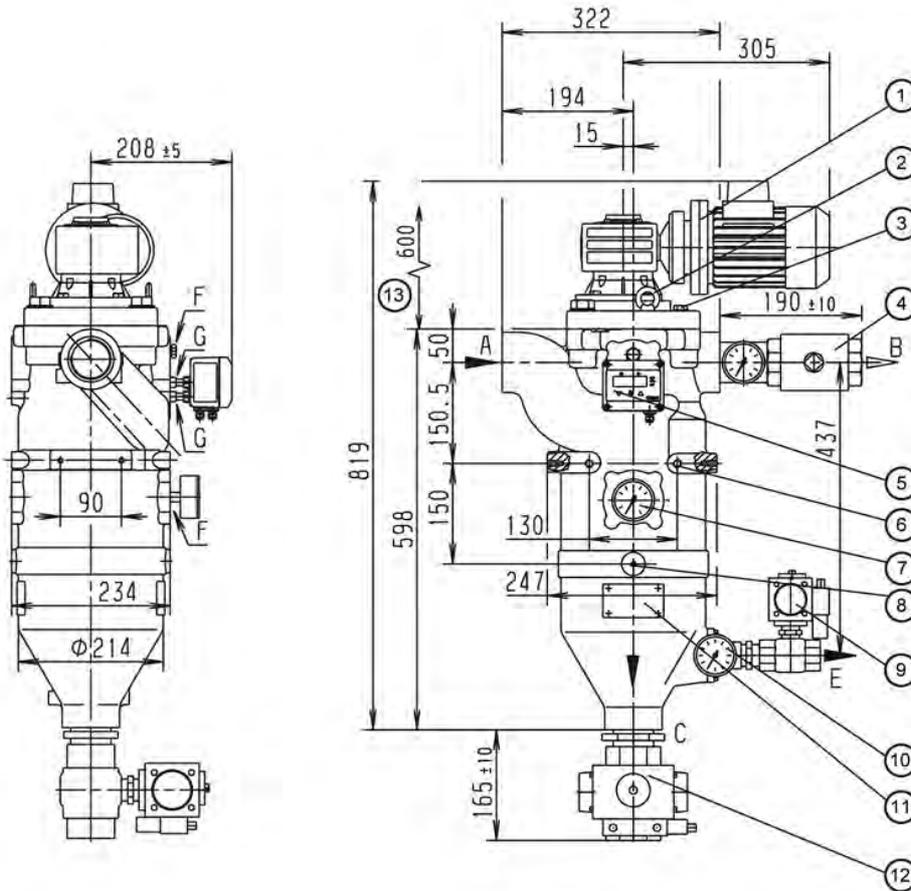
#### MAHLE notched wire elements:

- High differential pressure stability
- High wear resistance in extreme applications
- Good backflush properties
- Several material combinations possible



- 1 Inlet connection
- 2 Outer inlet plenum
- 3 Preseparator tube
- 4 Inner inlet plenum
- 5 MAHLE segment element
- 6 MAHLE filter materials
- 7 Plenum for filtered fluid
- 8 Drain connection for filtered fluid
- 9 Residue collection cone
- 10 Drain valve
- 11 Drive motor
- 12 Flushing channel
- 13 P2-control throttle
- 14 Cleaning valve
- 15 P3-control throttle (not always required)
- 16 Differential pressure contact gauge
- 17 P1-gauge
- 18 P2-gauge
- 19 P3-gauge (not always required)

### 3. Technical data



- 1 Cleaning drive: Worm gear motor can be mounted at each 90° position
- 2 Lifting eyebolts
- 3 Vent screw G $\frac{1}{4}$
- 4 P2 control throttle with P2 gauge
- 5 Optional: Differential pressure indicator/switch
- 6 Mounting holes M12
- 7 P1-Manometer
- 8 Mounting holes M8
- 9 Optional: Automatic backflush valve
- 10 Optional: P3 control throttle with P3 gauge
- 11 Name-plate
- 12 Optional: Automatic drain valve
- 13 Clearance required = 600 mm

#### Filter data

Max. operating pressure:	16 bar
Max. operating temperature:	100 °C
Materials:	<ul style="list-style-type: none"> <li>- Housing and cover: Nodular cast iron</li> <li>- Internals: Nodular cast iron, steel</li> <li>- Bearing bushes: PTFE based</li> <li>- Seals: FPM (Viton)</li> <li>- Segmented element: 1.4571 or 1.4571/AI (<math>\Delta p</math> max. 10 bar)</li> </ul>
Cover lock:	4 x M20 hexagon screws
Optional: Ex protection acc. to ATEX 94/9/EG:	<ul style="list-style-type: none"> <li>- Electr. components in Ex II 2G T3</li> <li>- Mech. components in Ex II 2G c T3</li> </ul>
Connections and nominal diameters:	<ul style="list-style-type: none"> <li>- A-inlet, B-outlet, C-drain: G2</li> <li>- E-backflush: G1</li> <li>- F-gauge: G<math>\frac{1}{4}</math></li> <li>- G-indicator: G1/8</li> <li>- All threaded holes acc. to DIN 3852 X</li> <li>- Optional: A/B/C screw-in flanges DN 50 or DN 65 acc. to EN 1092-1/05A</li> </ul>
Drive shaft seal:	Lip seal with O-ring
External finish:	Synthetic resin primer, blue acc. to RAL 5007

#### Motor data

Worm gear motor  
Multi-range winding

V	Hz	kW	U/min	A
$\Delta$ 230 $\pm$ 10%	50	0.18	9.3	1.2
$\lambda$ 400 $\pm$ 10%	50	0.18	9.3	0.7
$\Delta$ 266 $\pm$ 10%	60	0.22	11.2	1.1
$\lambda$ 460 $\pm$ 10%	60	0.22	11.2	0.7

Protection class: IP55; insulation class F; output torque: 52 Nm

Optional:  
Worm gear motor Ex  
Ex II 2G T3, output torque 97 Nm

Weight: 85 kg  
Volume: 12 l

#### Differential pressure resistance

Segmented element with topmesh or stainless steel fleece: 10 bar  
Segmented element with triangular notched wire winding: 25 bar

**Other versions available on request!**

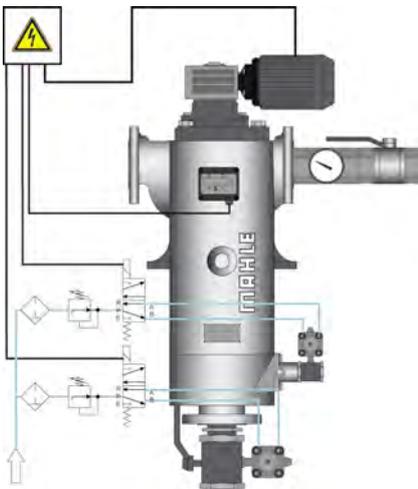
**Technical data is subject to change without notice!**

## 4. Design and application

Element type (see section 6)	Total surface in cm <sup>2</sup>	Filter rating in µm/ effective filter surface in cm <sup>2</sup>								
		5	10	20	30	40	60	80	100	200
AF 100XX6	763		637	637	637	637	637	637	637	637
AF 120XX6	Effect. filter surface %		6	32	39	40	40	43	45	48
	Effect. filter surface cm <sup>2</sup>		38	204	248	255	255	274	286	306

Recommended design

### Cleaning and discharge modes



#### Fully automatic operation:

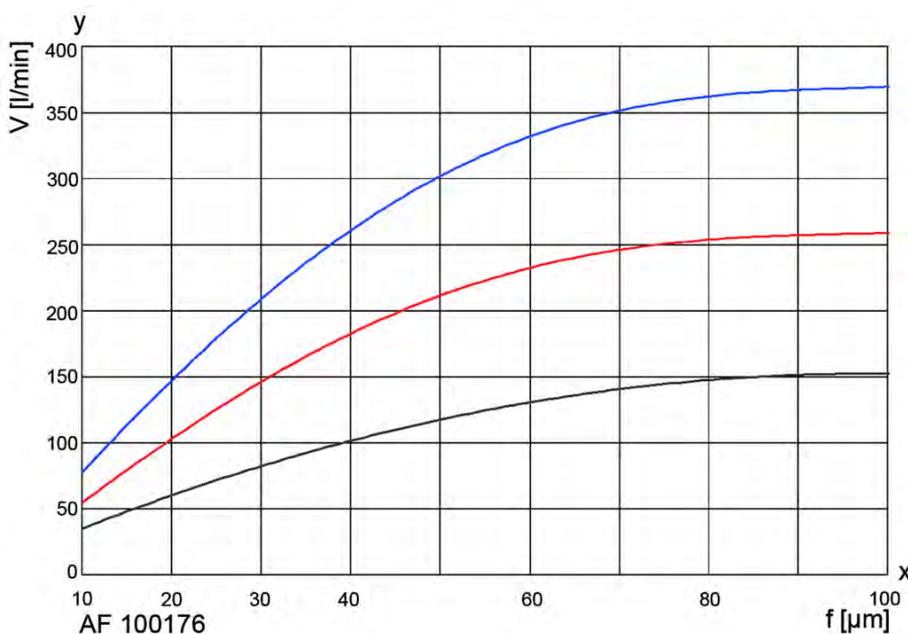
Filtration usually takes place under pressure. The filter is cleaned after a programmed time or a preset number of cycles or according to the differential pressure. We recommend cleaning the system at a differential pressure of approximately 0.5 - 0.7 bar. The cleaning motor is operated for around 7 seconds (about one turn of the element). The cleaning valve remains open for this period. An internal pressure of 2 - 3 bar is adequate to clean the filter efficiently.

The drain valve is opened in order to discharge the filter. Depending on the residue concentration, this can either take place directly after cleaning or be time or cycle controlled. The opening time of the drain valve is 2 - 3 seconds.

Refer to the Instruction Manual for further information.

MAHLE's team of specialists will be pleased to assist in any way. Tests can be carried out in the absence of reliable evaluation criteria.

## 5. Performance curves



The curves indicate the volume flow through the complete filter system (filter housing including element) and are referred to a differential pressure of 0.3 bar. Specific process information is essential to guarantee reliable operation of an automatic filter.

Viscosity

- 1 mm<sup>2</sup>/s
- 33 mm<sup>2</sup>/s
- 100 mm<sup>2</sup>/s

y = Volume flow V [l/min]  
x = Filter rating f [µm]  
mm<sup>2</sup>/s = cst

## 6. Type number key

### Type number key with selection example for AF 11363-1321-41220/G3

#### Size

AF 1136 1 x 110x265 No. of steps x diameter x length [mm]

#### Cleaning drive

- 3 Gear motor 230/400 V, 50 Hz oder 266/460 V, 60 Hz
- 4 Gear motor 230/400 V, 50 Hz Ex II 2G T3

#### Inlet and outlet connections

- 3 DN 50
- 13 G2
- 14 Screw-in flange DN 50 for cast design
- 15 Screw-in flange DN 65 for cast design
- 18 G2½

#### Permissible operating pressure in bar (housing/cover)

- 1 PN 10
- 2 PN 16

#### Material Seal FPM, PU, bearing PTFE

- 1 Cover and housing nodular cast iron, internals steel, aluminium
- 3 Cover and housing nodular cast iron, internals stainless steel 1.4301/1.4571

#### Differential pressure indicator and gauge

- 1 PiS 3076, switching level at 1.2 bar, static 63 bar, aluminium/FPM
- 2 PiS 3076, switching level at 0.7 bar, static 63 bar, aluminium/FPM
- 4 PiS 3170, digital Δp gauge, 2 switching levels settable from 0 to 16 bar
- 5 PiS 3175, digital Δp gauge, 2 pressure transmitters settable from 0 to 16 bar

#### Valves and control throttles

- 1 P2 control throttle with P2 gauge
- 6 Like 1 but with P3 control throttle and P3 gauge

#### Drain valve

- 2 Ball valve, electropneumatic 24 V DC
- 3 Ball valve, electropneumatic 230 V AC
- 4 Ball valve, electric 24 V DC
- 5 Ball valve, electric 230 V AC

#### Cleaning valve

- 2 Ball valve, electropneumatic 24 V DC
- 3 Ball valve, electropneumatic 230 V AC
- 4 Ball valve, electric 24 V DC
- 5 Ball valve, electric 230 V AC

#### Optional features

- 0 Without/special version

AF 1136 3 -13 2 1 -4 1 2 2 0 -XXXX (end number for special version)/G3

End number	Special version
3001	Standard filter insert (complete), without housing or drive
3002	Standard filter insert (complete), without housing, with drive
3700	PTFE seals
Other numbers	On request

**Type number key with selection example for elements for AF 100, 120**

**Series**

- AF 100** Segmented element with topmesh (5 µm to 100 µm)
- AF 120** Segmented element with triangular notched wire winding (60 µm to 250 µm) - only AF 120206 version available

Material	Core element	Filter medium	Clamp rings	Wire width in mm
<b>Segmented element</b>				
<b>17</b>	Al	1.4571	St	-
<b>20</b>	Hardcoted Al	1.4571	1.4571	-
<b>21</b>	1.4571	1.4571	1.4571	-

**Overall length** Diameter x length in mm

**6** 110x265

**Gap width/rating in µm (see 4. Design and application)**

<b>003</b>	30 µm	<b>010</b>	100 µm
<b>005</b>	5 µm	<b>004</b>	40 µm
<b>001</b>	10 µm	<b>006</b>	60 µm
<b>002</b>	20 µm	<b>008</b>	80 µm
Other filter ratings on request			

**AF 100 17 6 - 006**

For the correct choice of the filter fineness please consult the table on page 4.

## 7. Spare parts

No.	Designation	Material no.	
		FPM/C steel	PTFE/VA
1	Bush kit		70308169
2	Set of seals (complete)	70316068	70316071
3	Backflush channel moulding	79744004	70312375
4	Cartridge	see name-plate	

Please contact us for detailed technical information, any open questions about options, accessories and for general expert advice. Completion of the relevant questionnaire would facilitate in the coordination of all important parameters. Comprehensive documentation on our filter range, filter elements and accessories can be provided. About installation and operation, please refer to the Instruction Manual.